



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3671-1
Job Sheet 184590



Part No: D3671-1

Job Qty: 20 ea

Part Name: Placard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/15/18

Job Tracking No:

Due Date: 10/23/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV A IPP: A 07.11.12 ecn 1019 New issue EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	20 pcs		10/23/18	0.00	0.00	Purchasing		OCT 22 2018
110	Packaging	20 pcs		10/23/18	0.00	0.00	Packaging2		OCT 22 2018
120	QC	20 pcs		10/23/18	0.00	0.00	QC6		OCT 25 2018 68
130	Packaging	20 pcs		10/23/18	0.00	0.00	Packaging3-1		OCT 25 2018 9:59
140	QC21-SA	20 Ea		10/23/18	0.00	0.00	QC21		OCT 29 2018

Part Op 100 - Issue P/O: 41343 Make as per Dwg D3671 Red letters (0.100" height) on white adhesive back Possible
Descriptions: Manufacture: From 3M 7 mil masking film # 8522CP or Avery IPM # 2031

110 - Ensure Material Release Note is attached

130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: ***

OCT 15 2018 13
9:59
X20

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3671-1P	Placard D3671-1	20 pcs (1 ea)	100-Purchasing	5120041

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3671-1P	20	0	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 10/15/18 7:41 AM dart.lavoie.chantal

Container No: S120045



Part: D3671-1

Job No: 184590

Serial No/Batch: S120045

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/22/18

D3671-1

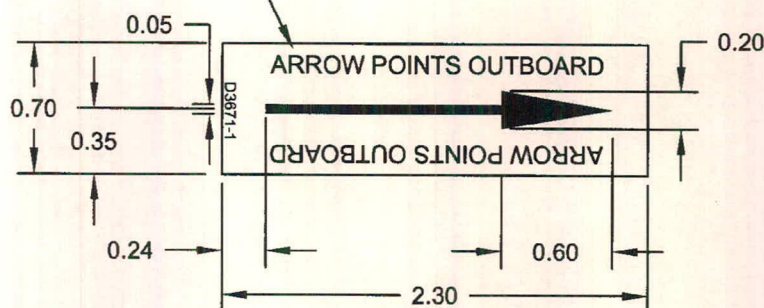
A

S120045

001 5 3 3010
001 5 3 3010
001 5 3 3010

40
21
001 5

FONT: ARIAL
COLOUR: RED
HEIGHT: 0.10
WIDTH: 1.8
(2 PLACES)



D3671-1 PLACARD

NOTES:

- 1) MATERIAL: RED ARROW ON WHITE ADHESIVE BACK VINYL
MANUFACTURED FROM 3M 7 MIL MASKING FILM #8522CP
OR AVERY IPM #2031. SIZE IS 2.30" LONG x 0.70" WIDE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A

RELEASED
07.11.06

A	NEW ISSUE	DC	07.08.27
REV.	DESCRIPTION	BY	DATE
DESIGN	DC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DC		
CHECKED	LE	DRAWING NO.	REV. A
MFG. APPR.	LE	D3671	SHEET 1 OF 1
APPROVED	MP	TITLE	SCALE
DE APPR.	MP	PLACARD	1:1
DATE	07.08.27	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041343**

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041343

PO Date: 10/15/18

Due Date: 10/22/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: clavoie@dartaero.com

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
OCT 15 2018

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	184590	D3671-1P			Placard D3671-1 : Various STC's As Per Dwg D3671 Rev. A	Firmed	-	10/22/18	20 pcs	0 pcs	20 pcs	\$4.00/pcs	\$80.00
													DAS 68 9-89

2/10
63
85 p

Studio Lettrage 2001

210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 47028
Date: 10/19/2018
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Business No.:

Item No.	Unit	Quantity	Description:	Tax	Unit Price	Amount
		✓ 20	D3671-1P. ✓ PO# 041343 ✓ Attn: Chantal Lavoie	H	4.00	80.00
			Subtotal:			80.00
			H - HST HST			10.40
Studio Lettrage 2001 HST: #HST						
Shipped By: Tracking Number:					Total Amount	90.40
Comment: WO23837					Amount Paid	0.00
Sold By:					Amount Owing	90.40

***** CERTIFICATE of CONFORMITY *****

Manufacture:

Studio SL2

Purchase order #:

041343

Packing Slip#

WO# 23837

Part #:

Drawing Rev:

Serial/Batch:

Description (Part Name):

D3671-1P.

Quantity:

20

Certification:

We hereby certify that:

PLEASE
CHECK
BOX IF
REQUIRED

1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications. ☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order. ☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time. ☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document. ☒

Record Expiry Date of Materials: Oct 19, 19

Authority:

3m

DAS
68
9-89

Approval:

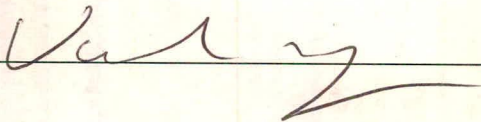
Date: (yyyy/mm/dd)

Valerie Young

2018/10/19

Signature:

Title:



Office Admin.

